

Work Order ID 68165

Thursday, April 07, 2011 11:30:27 AM



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Item ID: DSI 9500-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Lug Upgrade Installation, 206 A/B Float Step

Start Date: 4/7/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/7/2011 Req'd Qty: 1.00



Customer:

Reference:

Disassembly

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

DSI 9500

A

130

0.00



Packaging

Memo

0.00

Packaging

pull from stock:
1 x DSI 9500-011 B62943
DISASSEMBLE KIT
RETURN ITEMS TO STOCK*4/4/11*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*11/4/11**11-04-11*

Picklist Print

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Work Order ID: 68165

Parent Item: DSI 9500-011

Parent Item Name: Lug Upgrade Installation, 206 A/B Float Step





Start Date: 4/7/2011

Required Date: 4/7/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.01 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4C13A  BOLT		Purchased	No				Each	17.0000		-4			
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				ST357				17					
					116914			17					
AN4C14A  Bolt		Purchased	No				Each	10.0000		-4			
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				ST358				10					
					111982			4					
					115936			6					
AN4C15A  Bolt		Purchased	No				Each	54.0000		-4			
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				ST358				54					
					115457			8					
					115936			46					
AN960C416  washer	NAS1149C0463 R	Purchased	No				Each	0.0000		-16			
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				ST358				54					
					115457			8					
					115936			46					

ST297

M11492
M115763
M115457
M100993

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Parent Item: DSI 9500-011

Parent Item Name: Lug Upgrade Installation, 206 A/B Float Step

Start Date: 4/7/2011

Required Date: 4/7/2011

Start Qty: 1.00

Required Qty: 1.00

AN960C416L

Purchased

No

Each

24.0000

-8



WASHER

Location

Loc Qty

Loc Code

ST350

24

111359

16

112828

8

MT12824

D2731-7

Manufactured

No

Each

81.0000

-2



Mounting Lug

61653

Location

Loc Qty

Loc Code

ST420

4

66419

4

ST470

77

59202

4

62929

41

66427

32

D2732-030

Manufactured

No

Each

10.0000

-8



Rubber Cushion

fx 56516

Location

Loc Qty

Loc Code

ST410

10

56516

8

65395

2

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Work Order ID: 68165



Parent Item: DSI 9500-011



Parent Item Name: Lug Upgrade Installation, 206 A/B Float Step

Start Date: 4/7/2011

Required Date: 4/7/2011

Start Qty: 1.00

Required Qty: 1.00

D3394-043

Manufactured No

Each

101.0000

-2



Lug Assembly



62005

Location

Loc Qty

Loc Code

ST420

3

66428

3

ST475

98

52331

4

62930

30

62976

30

66429

34

D4064-041

Manufactured No

Each

32.0000

-1



Mounting Lug



58980

Location

Loc Qty

Loc Code

ST462

18

62977

18

ST464

14

58980

14

DSI 9500-011

Manufactured No

Each

3.0000

1



Lug Upgrade Installation, 206 A/B Float Step



62743

Location

Loc Qty

Loc Code

FG020

3

62943

3

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Work Order ID: 68165



Parent Item: DSI 9500-011



Parent Item Name: Lug Upgrade Installation, 206 A/B Float Step

Start Date: 4/7/2011

Required Date: 4/7/2011

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

Each

670.0000

-12



Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

630

114523

12

116188

318

116549

300

114523

NAS1515H4L

Purchased

No

Each

64.0000

-24



WASHER

Location

Loc Qty

Loc Code

FG

40

103691

40

ST266

24

114230

24

114260

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Shop Packet Print

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